

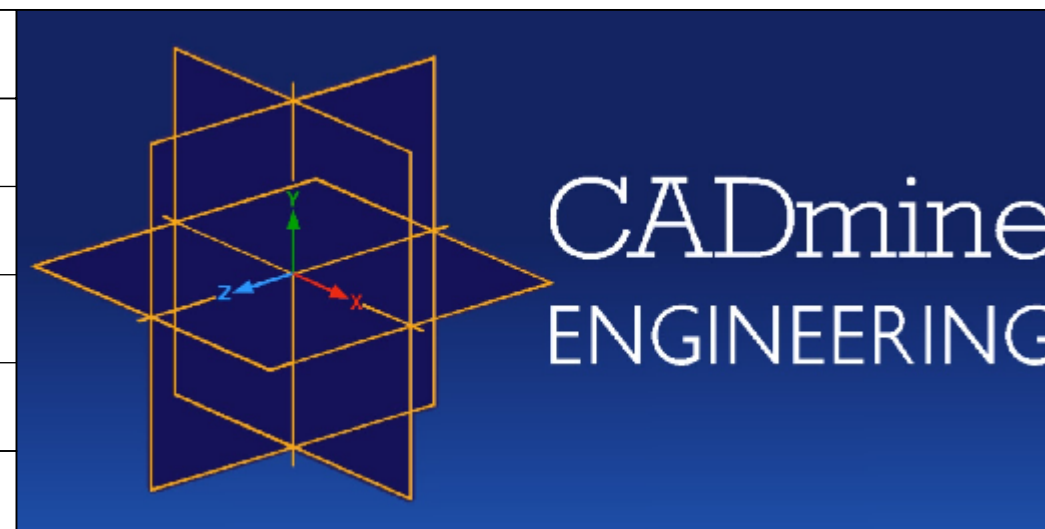
ENGINEERING VERIFICATION	
RATED WLL	_____
DES. STANDARD	TBA
CALCULATION No	TBA
APPROVED DATE	TBA
APPROVED REV	TBA
APPROVED BY	TBA
SIGNATURE	_____
TESTING REQUIRED IN ACCORDANCE WITH APPLICABLE DESIGN STANDARD	

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TOLERANCE ON DIMENSIONS UNLESS NOTED OTHERWISE
MACHINING
- One Decimal Place : 0.10
- Two Decimal Places : 0.05
- Angular : 0.5°
- Surface Finish : ∇ NB
FABRICATION
- Up To 300 ±1
- 301 To 1000 ±1.5
- 1001 To 3000 ±2
- 3001 To 5000 ±2.5
- Over 5000 ±3
- Angular 1°

DWG No.	TITLE	No.	DESCRIPTION	BY	DATE	CHK	DATE	APP	DATE
	REFERENCE DRAWING		DRAWING REVISIONS						

SIGNED APPROVED	
ENG	
DRN	
CHK	
APP	
ORIGINAL DWG SIZE	



DRAWN	
CHECKED	
Q.A.	
MFG	
APPROVED	
3RD ANGLE PROJECTION	

PROJECT: 2275-140S2-OPN JUMBO STAND OPEN ALLY SERIES 2 (FRONT)-GA			
TITLE: JUMBO STAND OPEN ALLY SERIES 2 (FRONT)			
WEIGHT =/>:	SIZE	MR:	DWG. NO.
43648.40 Kg	D	SEE BOM	2275-140S2-OPN
SCALE 1:8	FINISHED: RAW SEE BOM	REV	0
			SHEET 1 OF 1